## AFA and AFAX Conveyor Belt Alignment Switches

Post Style or Large Roller Style.

AFAX Series
Class I, Division 1 and 2, Groups C, D
Class II, Division 1 and 2, Groups E, F, G
Class III
NEMA 7CD, 9EFG

AFA Series NEMA 3, 4, 4X, 12

## Applications

- Emergency stop switch for convey or lines and bulk handling systems which become misaligned or run off their tracks due to excessive speed, uneven load, leveling, breakage or other problems.
- Used where alarm or computer interface capabilities are needed.
- Used in the control circuit of magnetic motor starters to shut down motor driven conveyors in case of abnormal belt misalignment or run-off.
- For installation in:
- Steel mills
- Mining (ore and coal) handling operations
- Automotive and other assembly lines
- Warehouses
- Loading docks
- Other industrial processes.
- AFAX Series is used in Class I and II areas where flammable vapors or highly combustible dusts are present.
- AFA Series has a gasketed cover rated for NEMA 3, 3R, 4, 4X.
- Unit is used in pairs with one switch placed on each side of the conveyor belt. Recommended installation locates switches near the tail and head pulleys on conveyors 300 feet/ 91.44 meters and longer.


## Features

- AFA10, AFA20, AFAX10, AFAX20:
- Each unit can be equipped with two micro switches to produce signals indicating belt misalignment at two deviation points.
- The first signal point could indicate small belt deviations by sounding an alarm.
- The second signal point could guard against extreme belt runoff by shutting down the conveyor.
- Operating arm has $9.75 " / 247.65 \mathrm{~mm}$ high and $1.25 " / 31.75$ mm diameter roller and moves 90 degrees in both directions.
$-3 / 4$ " NPT standard conduit opening.
- Spring loaded arm returns to original position when belt is realigned.
- AFA1, AFA2, AFAX1, AFAX2:
- Roller is 3.5 " high and actuates with 0.25 " travel.
- Unit should be mounted about 1" from belt to eliminate false signals.
- Operating temperatures are $-40^{\circ} \mathrm{F} /-40^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{F} / 65^{\circ} \mathrm{C}$.
- 1/2" NPT standard, one conduit opening.


## Standard Materials

- AFA10, AFA20, AFAX10, AFAX20:
- Housing: cast aluminum
- Actuating arm contains: red epoxy coated steel roller with stainless steel shaft
- Hardware: stainless steel
- AFA1, AFA2, AFAX1, AFAX2:
- Steel coated with enamel paint


## Standard Finishes

- Standard enclosure: peened



## Options

- Epoxy powder coated switches for AFA10, AFA20, AFAX10 and AFAX20 add suffix -G1.
- AFA1, AFA2, AFAX1, AFAX2:
- Breakaway mounting bracket: AFABMB.
- Breakaway mounting bracket with switch: AFABMBS.
- Breakaway mounting bracket with explosionproof switch: AFABMBSX.


## Certifications and Compliances

- UL Standards 508, 698
- CSA Standards: C22.2 No. 14M, C22.2 No. 25, C22.2 No. 30
- CSA Certified: 053105 (AFAX)


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NEMA 7CD, 9EFG

AFA Series
NEMA 3, 4, 4X, 12

|  | Classification | Switch Quantity/Description | Switch Rating ${ }^{\ddagger}$ | Catalog Number |
| :---: | :---: | :---: | :---: | :---: |
| Post Style | NEMA 3, 4X | $1-\mathrm{sp} / \mathrm{dt}$ | 1 | AFA10 |
|  | NEMA 3, 4X | $2-s p / d t$ | 1 | AFA20 |
|  | NEMA 7: Class I; Groups C, D | $1-\mathrm{sp} / \mathrm{dt}$ | 1 | AFAX10 |
|  | NEMA 9: Class II; Groups E, F, G | $2-s p / d t$ | 1 | AFAX20 |
| Large Roller Style | NEMA 3, 4X | $1-\mathrm{sp} / \mathrm{dt}$ | 1 | AFA1 |
|  | NEMA 3, 4X | $1-d p / d t$ | 2 | AFA2 |
|  | NEMA 7: Class I; Groups C, D | $1-\mathrm{sp} / \mathrm{dt}$ | 3 | AFAX1 |
|  | NEMA 9: Class II; Groups E, F, G | $1-\mathrm{dp} / \mathrm{dt}$ | 2 | AFAX2 |

Breakaway Mounting - AFA1, AFA2, AFAX1, AFAX2 Accessories

|  | Classification | Switch Description | Description | Catalog Number |
| :--- | :--- | :--- | :--- | :--- |


 | Designed especially for high speed conveyors. This new feature allows the switch to perform its job of |
| :--- |
| shutting down the system, but automatically moves it out of the way if a high speed belt does run off before |
| stopping. Automatically returns to unactuated position when belt is realigned. |



Switch Mounting with Breakaway Mount


Typical
Application

[^0]
## AFA and AFAX Conveyor Belt Alignment Switch Dimensions

Post Style or Large Roller Style.

## Dimensions in Inches/Millimeters

Post Style Roller arm moves $90^{\circ}$ in both directions


Breakaway Mounting


Roller Style


## Mounting Pan



Side View

## Support Bracket




[^0]:    \# Switch Electrical Ratings:

    1. 20 Amp at 125,250 or $480 \mathrm{Vac} ; 1 \mathrm{HP}$ at $125 \mathrm{Vac} ; 2 \mathrm{HP}$ at $250 \mathrm{Vac} ; 1 / 2 \mathrm{Amp}$ at $125 \mathrm{Vdc} ; 1 / 4 \mathrm{Amp}$ at 250 Vdc.
    2. 10 Amp at 125 or $250 \mathrm{Vac} ; 0.3 \mathrm{Amp}$ at $125 \mathrm{Vac} ; 0.15 \mathrm{Amp} 250 \mathrm{Vdc}$.
    3. 10 Amp at 125,250 or $480 \mathrm{Vac} ; 1 / 2 \mathrm{Amp}$ at $125 \mathrm{Vdc} ; 0.15 \mathrm{Amp} 250 \mathrm{Vdc}$.
