

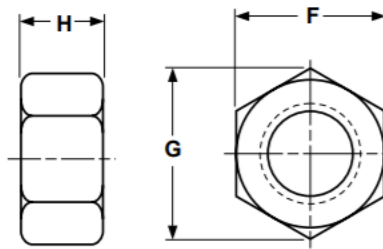


# Metallics

An **AMERICAN** Source For Premier  
and Innovative Fasteners and Anchors

## HEX NUT – DOMESTIC, GRADE 2, GRADE 5, GRADE 8, GALVANIZED, 18-8 STAINLESS, AND 316 STAINLESS STEEL

The following Specification Sheet applies to all Hex Nut – Domestic, Grade 2, Grade 5, Grade 8, Galvanized, 18-8 Stainless, and 316 Stainless Steel in our JN, JSN, and N series.



FINISHED HEX NUTS										ANSI/ASME B18.2.2
Nominal or Basic Major Diameter of Thread		F			G		H			
		Width Across Flats			Width Across Corners		Thickness of Hex Nuts			
		Basic	Max	Min	Max	Min	Basic	Max	Min	
1/4	0.2500	7/16	0.438	0.428	0.505	0.488	7/32	0.226	0.212	
5/16	0.3125	1/2	0.500	0.489	0.577	0.557	17/64	0.273	0.258	
3/8	0.3750	9/16	0.562	0.551	0.650	0.628	21/64	0.337	0.320	
7/16	0.4375	11/16	0.688	0.675	0.794	0.768	3/8	0.385	0.365	
1/2	0.5000	3/4	0.750	0.736	0.866	0.840	7/16	0.448	0.427	
9/16	0.5625	7/8	0.875	0.861	1.010	0.982	31/64	0.496	0.473	
5/8	0.6250	15/16	0.938	0.922	1.083	1.051	35/64	0.559	0.535	
3/4	0.7500	1-1/8	1.125	1.088	1.299	1.240	41/64	0.665	0.617	
7/8	0.8750	1-5/16	1.312	1.269	1.516	1.447	3/4	0.776	0.724	
1	1.0000	1-1/2	1.500	1.450	1.732	1.653	55/64	0.887	0.831	

### Metallics

229 Cross Street  
Bristol, CT 06010

[www.metallics.us](http://www.metallics.us)

Phone: 860 589-4186 Toll Free: 800 243-8272

Fax: 860 584-1008 Toll Free Fax: 800 831-9358



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## GRADE-2

<b>Description</b>	A six-sided internally threaded fastener whose thickness is .875 D where D is the nominal nut size and 1.5D is their width across the flats, made from low carbon steel.
<b>Applications/ Advantages</b>	The most versatile and widely used nut design. Grade-2 nuts are for use with any low carbon bolt or screw that is not heat-treated, with a specified minimum tensile strength of 74,000 psi or less.
<b>Material</b>	Grade-2 nuts shall be made from a low carbon steel which conforms to the following chemical composition requirements-- <i>Carbon</i> : 0.47% maximum; <i>Phosphorus</i> : 0.12% maximum; <i>Sulfur</i> : 0.23% maximum.
<b>Hardness</b>	Rockwell B68 - C32
<b>Proof Load</b>	<u>Coarse thread</u> : 90,000 psi.; <u>Fine thread</u> : 80,000 psi.
<b>Plating</b>	See Appendix-A for information on the plating of steel finished hex nuts.

## GRADE-5

<b>Description</b>	A finished hex nut made from steel with a maximum carbon content of 0.55%, a minimum manganese content of 0.30%, and a maximum sulfur content of 0.15%.
<b>Applications/ Advantages</b>	For use with bolts with a minimum tensile strength equal to or less than the specified proof stress of the nut.
<b>Material</b>	AISI 1008 - 1026 or equivalent steel
<b>Core Hardness</b>	Rockwell C32 maximum
<b>Proof Load</b>	<u>1/4 through 1 in. Coarse thread</u> : 120,000 psi.; <u>Fine thread</u> : 109,000 psi. <u>1-1/8 through 1-1/2 in. Coarse thread</u> : 105,000 psi.; <u>Fine thread</u> : 94,000 psi.
<b>Plating</b>	See Appendix-A for plating information.

## GRADE-8

<b>Description</b>	A finished hex nut made from steel with a maximum carbon content of 0.55%, a minimum manganese content of 0.30% and a maximum sulfur content of 0.05%. The purchaser and producer of the nuts may agree to allow a sulfur content of 0.33% maximum provided that the manganese content is at least 1.35%.
<b>Applications/ Advantages</b>	For use with bolts with a minimum tensile strength equal to or less than 150,000 psi..
<b>Material</b>	AISI 1021 - 1045 or equivalent steel
<b>Core Hardness</b>	<u>1/4 through 5/8 in.</u> : Rockwell C24 - C32 <u>3/4 through 1 in.</u> : Rockwell C26 - C34 <u>Over 1 in. through 1-1/2 in.</u> : Rockwell C26 - C36
<b>Proof Load</b>	<u>1/4 through 1-1/2 in.</u> : 150,000 psi.
<b>Plating</b>	See Appendix-A for plating information.

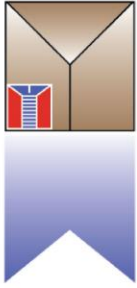
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## STEEL HOT-DIP GALVANIZED

<b>Description</b>	A six-sided internally threaded fastener whose thickness is .875 D where D is the nominal nut size and 1.5D is their width across the flats, made from low carbon steel with a galvanic zinc coating.
<b>Applications/ Advantages</b>	Designed for use with low carbon bolts and screws with a specified minimum tensile strength of 74,000 psi or less, which are subjected to moisture, salt and other such corrosive conditions.
<b>Material</b>	Nuts shall be made from a low carbon steel which conforms to the following chemical composition requirements-- <i>Carbon:</i> 0.47% maximum; <i>Phosphorus:</i> 0.12% maximum; <i>Sulfur:</i> 0.23% maximum.
<b>Hardness</b>	Rockwell B68 - C32
<b>Proof Load</b>	<u>Coarse thread:</u> 68,000 psi.; <u>Fine thread:</u> 60,000 psi.
<b>Plating</b>	See Appendix-A for information on the plating of steel finished hex nuts.

## STAINLESS STEEL, 18-8 & 316

<b>Description</b>	Six-sided internally threaded fasteners whose thickness is .875 D where D is the nominal nut size and 1.5D is their width across the flats, made from austenitic alloys as described below.
<b>Applications/ Advantages</b>	Designed for use with stainless steel bolts and screws with a specified minimum tensile strength equal to or less than the specified proof stress of the mating nut. Both types of stainless are corrosion resistant with 316 stainless having greater such resistance as well as superior strength at raised temperatures.
<b>Material</b>	<b>18-8:</b> Nuts shall be made from one of the following austenitic alloys: 303, 303Se, 304, XM7, all of which are characterized as having a chromium content of 18% and nickel content of 8-10%. <b>316:</b> Nuts shall be made from 316 stainless steel, an austenitic alloy which differs from 18-8 by its molybdenum content (2-3%) and a higher nickel content (10-14%).
<b>Heat Treatment</b>	The austenitic alloys develop their strength through work hardening during the fastener manufacturing process, as seen from the hardness properties below. The only heat treatment normally available on austenitic stainless alloys is annealing, which is done at approximately 1900°F to a dead soft condition and is not normally thermally reversible.
<b>Hardness</b>	<u>1/4 through 5/8":</u> Rockwell B95 - C32; <u>3/4 through 1":</u> Rockwell B80 - C32
<b>Proof Load</b>	<u>1/4 through 5/8":</u> 100,000 psi.; <u>Fine thread:</u> 85,000 psi.

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