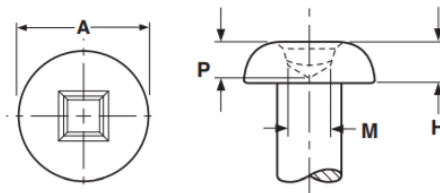


Metallics

An **AMERICAN** Source For Premier
and Innovative Fasteners and Anchors

PAN HEAD SQUARE DRIVE TAPPING SCREWS –STEEL ZINC & STAINLESS STEEL

The following Specification Sheet applies to all **Pan Head Square Drive Tapping Screws – Steel Zinc and Stainless Steel** in our **JTSS** series of screws.



SQUARE RECESS PAN HEADS FOR SELF-TAPPING SCREWS								ASME B18.6.3—2013	
Nominal Size or Basic Screw Diameter		A		H		M	Driver Size	P	
		Head Diameter		Head Height		Recess Across Flats		Penetrating Gauging Depth	
		Max	Min	Max	Min	Ref		Max	Min
2	.0860	.167	.155	.062	.053	.050	00	.033	.028
4	.1120	.219	.205	.080	.070	.070	0	.038	.028
6	.1380	.270	.256	.097	.087	.091	1R	.065	.050
8	.1640	.322	.306	.115	.105	.112	2R	.075	.060
10	.1900	.373	.357	.133	.122	.112	2R	.075	.060
12	.2160	.425	.407	.151	.139	.133	3R	.095	.080
14	.2420	.476	.457	.169	.156	.133	3R	.095	.080
1/4	.2500	.492	.473	.175	.162	.133	3R	.095	.085
This type of recess has a square center opening, slightly tapered side walls and a conical bottom.									

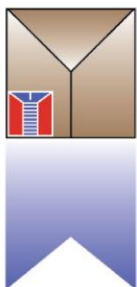
Metallics

229 Cross Street
Bristol, CT 06010

www.metallics.us

Phone: 860 589-4186 Toll Free: 800 243-8272

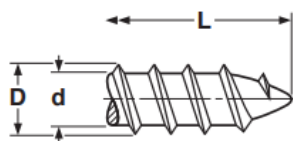
Fax: 860 584-1008 Toll Free Fax: 800 831-9358



Metallics

An **AMERICAN** Source For Premier
and Innovative Fasteners and Anchors

THREAD DIMENSIONS



THREADS FOR SELF-TAPPING SCREWS TYPE A									ASME B18.6.4
Nominal Size or Basic Screw Diameter		Threads Per Inch	D		d		L		Minimum Torsional Strength, lb.-in. (STEEL SCREWS ONLY)
			Major Diameter		Minor Diameter		These Lengths or Shorter Have AB Threads		
			Max	Min	Max	Min	90° Heads	Csk Heads	
6	0.1380	18	.141	.136	.102	.096	1/4	5/16	24
7	0.1510	16	.158	.152	.114	.108	5/16	3/8	30
8	0.1640	15	.168	.162	.123	.116	3/8	7/16	39
9*	0.1770	14	.181	.170	.130	.120	3/8	7/16	47
10	0.1900	12	.194	.188	.133	.126	3/8	1/2	48
12	0.2160	11	.221	.215	.162	.155	7/16	9/16	83
14	0.2420	10	.254	.248	.185	.178	1/2	5/8	125
20	0.3200	9	.333	.327	.234	.226	11/16	13/16	250
24	0.3720	9	.390	.383	.291	.282	3/4	1	492
Tolerance on Length				Up to 1" Incl.: ±0.03			Over 1": ±0.05		
* Dimensions for #9 diameter are independent of ASME B18.6.4									

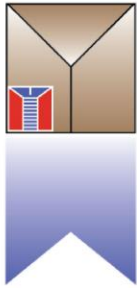
Metallics

229 Cross Street
Bristol, CT 06010

www.metallics.us

Phone: 860 589-4186 Toll Free: 800 243-8272

Fax: 860 584-1008 Toll Free Fax: 800 831-9358



Metallics

An **AMERICAN** Source For Premier
and Innovative Fasteners and Anchors

Description	A thread forming tapping screw with wider spaced threads than a Type-AB and a gimlet point.
Applications/ Advantages	For self starting in thin (.015-.050 thick) metal or resin-filled plywood. 18-8 Stainless steel tapping screws may be used in applications which require general atmospheric corrosion resistance. Fastening stainless steel parts to aluminum or steel can cause a type of corrosion known as a galvanic couple in some environments.
Material	Steel: AISI 1016 - 1024 or equivalent steel. Stainless: Austenitic 18-8 stainless steel
Heat Treatment (Steel only)	Screws shall be quenched in liquid and then tempered by reheating to 650°F minimum.
Surface Hardness	Steel: Rockwell C45 minimum
Case Depth (Steel only)	No. 6 diameter: .002 - .007 No. 8 thru 12 diameter: .004 - .009 1/4" and larger: .005 - .011
Core Hardness (after tempering)	Steel: Rockwell C28 - 38
Plating	See Appendix-A for information on plating of steel screws.

Metallics

229 Cross Street
Bristol, CT 06010

www.metallics.us

Phone: 860 589-4186 Toll Free: 800 243-8272

Fax: 860 584-1008 Toll Free Fax: 800 831-9358